HOLEX

Indexable insert for turning CCMW 09T308, CBN (5° / 7°), Cutting edge version: M

Order data

Order number	265758 M
GTIN	4045197818065
Item class	22I

Description

Version:
- **Disposable insert.**
- **Single cutting edge.**

Note:
Further indexable insert shapes, sizes and corner radii available on request.

Technical description

Cutting speed v_c main application	80 - 200 m/min
Corner radius	0.8 mm
Cutting conditions	continuous
Cutting edge version	M
Cutting depth a_p	0.1 - 0.5 mm
Grade	BUX220

Feed f	0.1 - 0.2 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	CBN
ISO code indexable insert	CCMW 09T308
Number of changes/inserts	1
Product name attribute	BUX220
Type of product	Indexable insert for turning